

Car Reamers

HIGH SPEED STEEL
Fractional / Black Oxide



PACKAGING:
All sizes are individually packaged.

150H/175H Car Reamers

STRAIGHT FLUTE / SPIRAL FLUTE / TAPER SHANK

Car Reamers are of similar design to Bridge Reamers except that they have shorter flutes and overall lengths. The shorter length permits their use in cramped quarters where Bridge Reamers cannot enter. The approximate length of the tapered section is 50% of the total flute length. The normal tolerance on the full diameter is greater than that used for other types of machine reamers.



150H Straight Flute



175H Spiral Flute

Size	Flute Length	Overall Length	Morse Taper	Straight Flute 150H EDP No.	Spiral Flute 175H EDP No.
1/4"	2-1/2"	5-7/16"	1	150H116	175H116
9/32"	2-1/2"	5-7/16"	1	150H118	175H118
5/16"	2-3/4"	5-11/16"	1	150H120	175H120
11/32"	2-3/4"	5-11/16"	1	150H122	175H122
3/8"	2-3/4"	5-11/16"	1	150H124	175H124
13/32"	3-1/2"	6-15/16"	2	150H126	175H126
7/16"	3-1/2"	6-15/16"	2	150H128	175H128
15/32"	3-1/2"	7-1/16"	2	150H130	175H130
1/2"	4"	7-9/16"	2	150H132	175H132
17/32"	4"	7-9/16"	2	150H134	175H134
9/16"	4"	7-9/16"	2	150H136	175H136
19/32"	4-1/2"	8-1/16"	2	150H138	175H138
5/8"	4-1/2"	8-1/16"	2	150H140	175H140
21/32"	4-1/2"	8-13/16"	3	150H142	175H142
11/16"	4-1/2"	8-13/16"	3	150H144	175H144
23/32"	4-1/2"	8-13/16"	3	150H146	175H146
3/4"	5"	9-1/2"	3	150H148	175H148
25/32"	5"	9-1/2"	3	150H150	175H150

Size	Flute Length	Overall Length	Morse Taper	Straight Flute 150H EDP No.	Spiral Flute 175H EDP No.
13/16"	5"	9-1/2"	3	150H152	175H152
27/32"	5"	9-1/2"	3	150H154	175H154
7/8"	5"	9-1/2"	3	150H156	175H156
29/32"	5"	9-1/2"	3	150H158	175H158
15/16"	5"	9-1/2"	3	150H160	175H160
31/32"	5"	9-1/2"	3	150H162	175H162
1"	5"	9-1/2"	3	150H164	175H164
1-1/32"	5"	9-1/2"	3	150H202	175H202
1-1/16"	5"	9-1/2"	3	150H204	175H204
1-1/8"	5"	9-1/2"	3	150H208	175H208
1-3/16"	5"	9-1/2"	3	150H212	175H212
1-1/4"	5"	9-1/2"	3	150H216	175H216
1-5/16"	5"	10-1/2"	4	150H220	175H220
1-3/8"	5"	10-1/2"	4	150H224	175H224
1-7/16"	5"	10-1/2"	4	150H228	175H228
1-1/2"	5"	10-1/2"	4	150H232	175H232
1-9/16"	5"	10-1/2"	4	150H236	175H236
1-5/8"	5"	10-1/2"	4	150H240	175H240